


UNLESS OTHERWISE SPECIFIED:				NAME	DATE	DO NOT SCALE DRAWING	REVISION		
1. DO NOT SCALE DRAWING. 2. INTERPRET PER ASME Y14.100M. 3. DIMENSIONS ARE IN METRIC. 4. SURFACE TEXTURE SHALL BE 125 5. REMOVE BURRS AND SHARP EDGES 6. DIMENSIONS APPLY BEFORE PLATING OR CONVERSION COATING. 7. PARENTHETICAL DATA IS FOR REFERENCE ONLY	TOLERANCES:			DRAWN					
	ON ALL HOLE DIAMETERS			CHK'D			TITLE: AOM80		
	Under 1.0	+0.05 -0.01	25 THRU 50	+0.2 -0.1	APP'VD				
	1.0 THRU 5.0	+0.1 -0.025	>50	+0.25 -0.1	MFG				
	5.0 THRU 10.0	+0.15 -0.025			Q.A				
10.0 THRU 25	+0.2 -0.025								
ON DECIMAL DIMENSIONS:	ON ANGULAR DIMENSIONS:		MATERIAL:	DWG NO.			A4		
.XXX +/-0.010	MACHINED +/-0°30'								
.XX +/-0.03	LOCATING +/-0°30'								
.X +/-0.1	FORMED +/-1°								
	CHANFERS +/-5°		WEIGHT:	SCALE: 1:1			SHEET 1 OF 1		