TEST REPORT

IEC 61010-1

Safety requirements for electrical equipment for measurement, control, and laboratory use
Part 1: General requirements

Report Number.....:	DGI180712031S
Tested by (name and signature)..... :	Silen Peng
Approved by (name and signature)..... :	Bart Fang
Date of issue.....:	August 23, 2018
Total number of pages.....	74 pages
Testing Laboratory.....:	Dongguan NTEK Testing Technology Co., Ltd.
Address.....:	Building 3, Meisaidaxin Park, Keji 8th Road, Songshan Lake High-Tech Industrial Development Zone, Dongguan, Guangdong, China
Testing location..... :	Same as above
Applicant's name.....:	Agiltron Inc.
Address.....:	15 Presidential Way, Woburn, MA 01801-1003, USA
Test specification:	
Standard..... :	IEC 61010-1:2010
Test procedure.....:	Compliance with IEC 61010-1:2010
Non-standard test method……..:	N/A
Test Report Form No.....:	IEC 61010_1F
Test Report Form(s) Originator..... :	VDE Testing and Certification Institute
Master TRF.....:	2011-03

Test item description..... :	UV Spot Light
Trade Mark.....:	AGILTRON
Manufacturer.....:	Agiltron Inc.
Address.....:	15 Presidential Way, Woburn, MA 01801-1003, USA
Model/Type reference.....:	SUVA-011111011
Ratings..... :	100-240VAC, 50-60Hz, 1.0A

List of Attachments (including a total number of pages in each attachment - Table 1):		
Document No.	Documents included / attached to this report (description)	Page Numbers
1	Equipment photo	71-74

Summary of testing:

The appliances comply with the standards mentioned on page one.

Test Report History:

This report may consist of more than one report and is valid only with additional or previous issued reports:

Ref. No.	Item
None	None

Tests performed (name of test and test clause):	Testing location:
None	None

Copy of marking plate(as example):

UV Spot Light

Model: SUVA-011111011

Rating: 100-240V~, 50-60Hz, 1.0A

Agiltron Inc.

15 Presidential Way, Woburn, MA 01801-1003, USA

Test item particulars:	
Type of item ..... :	Laboratory use
Description of equipment function..... :	UV Spot Light
Connection to mains supply..... :	Appliance inlet
Installation category..... :	N/A
Pollution degree..... :	II
Protection class..... :	I
Environmental rating..... :	Standard
Equipment mobility..... :	Movable equipment
Operating conditions..... :	Continuous
Overall size of equipment (W x D x H)..... :	N/A
Mass of equipment (kg)..... :	<100 kg
Marked degree of protection to IEC 60529..... :	IPX0
Possible test case verdicts:	
- Test case does not apply to the test object..... :	N (N/A)
- Test object does meet the requirement..... :	P (Pass)
- Test object does not meet the requirement..... :	F (Fail)
Testing:	
Date of receipt of test item..... :	July 18, 2018
Date (s) of performance of tests..... :	July 20, 2018 to August 22, 2018
General remarks:	
The test results presented in this report relate only to the object tested. This report shall not be reproduced, except in full, without the written approval of the Issuing testing laboratory. "(see ENCLOSURE #)" refers to additional information appended to the report. "(see Form A.xx)" refers to a table appended to the report. Throughout this report a ☐ comma / ☒ point is used as the decimal separator.	
General product information:	
UV Spot Light Models: SUVA-011111011 Ratings: 100-240VAC, 50-60Hz, 1.0A	

IEC 61010-1			
Clause	Requirement + Test	Result - Remark	Verdict
4.4	Testing in SINGLE FAULT CONDITIONS		—
4.4.1	Fault tests	(see Form A.1 and A.2)	P
4.4.2	Application of SINGLE FAULT CONDITIONS		P
4.4.2.1	SINGLE FAULT CONDITIONS not covered by 4.4.2.1 to 4.4.2.14	(see Form A.1 and A.2)	—
4.4.2.2	PROTECTIVE IMPEDANCE		N
4.4.2.3	PROTECTIVE CONDUCTOR		N
4.4.2.4	Equipment or parts for short-term or intermittent operation		N
4.4.2.5	Motors	No motor used	N
4.4.2.6	Capacitors		P
4.4.2.7	MAINS transformers		P
4.4.2.7.2	Short circuit		P
4.4.2.7.3	Overload		P
4.4.2.8	Outputs		P
4.4.2.9	Equipment for more than one supply	Only one supply	N
4.4.2.10	Cooling		N
4.4.2.11	Heating devices		N
4.4.2.12	Insulation between circuits and parts		N
4.4.2.13	Interlocks		N
4.4.2.14	Voltage selectors		N
4.4.3	Duration of tests	(see Form A.1 and A.2)	P
4.4.4	Conformity after application of fault conditions	(see Form A.1; A.2; A.8, A.14)	P

5	MARKING AND DOCUMENTATION		—
5.1.1	General		P
	Required equipment markings are:		—
	visible:		P
	From the exterior; or		P
	After removing a cover; or		N
	Opening a door		N
	After removal from a rack or panel		N
	Not put on parts which can be removed by an operator		P
	Letter symbols (IEC 60027) used		P
	Graphic symbols (IEC 61010-1: Table 1) used		P
5.1.2	Identification		—
	Equipment is identified by:		P
	a) Manufacturer's or supplier's name or trademark		P

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Clause	Requirement + Test	Result - Remark	Verdict
	b) Model number, name or other means		P
	Manufacturing location identified		N
5.1.3	MAINS supply		P
	Equipment is marked as follows:		P
	a) Nature of supply:		—
	1) a.c. RATED MAINS frequency or range of frequencies.....:	50-60Hz	P
	2) d.c. with symbol 1		N
	b) RATED supply voltage(s) or range.....:	100-240V	P
	c) Max. RATED power (W or VA) or input current....:	1.0A	P
	The marked value not less than 90 % of the maximum value	(see Form A.3)	P
	If more than one voltage range:		—
	Separate values marked; or		N
	Values differ by less than 20 %	(see Form A.3)	N
	d) OPERATOR-set for different RATED supply voltages:		—
	Indicates the equipment set voltage		N
	Portable equipment indication is visible from the exterior		N
	Changing the setting changes the indication		N
	e) Accessory MAINS socket-outlets accepting standard MAINS plugs are marked:		N
	With the voltage if it is different from the MAINS supply voltage.....:		N
	For use only with specific equipment		N
	If not marked for specific equipment it is marked with:		N
	The maximum rated current or power; or		N
	Symbol 14 with full details in the documentation		N
5.1.4	Fuses		P
	Operator replaceable fuse marking (see also 5.4.5).....:		P
5.1.5	TERMINALS, connections and operating devices		N
5.1.5.1	General		N
	Where necessary for safety, indication of purpose of TERMINALS, connectors, controls and indicators marked		N
	If insufficient space, symbol 14 used		N
	Push-buttons and actuators of emergency stop devices and indicators:		—
	used only to indicate a warning of danger or		N

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Clause	Requirement + Test	Result - Remark	Verdict
	the need for urgent action		N
	coloured red		N
	coded as specified in IEC 60073		N
	Supplementary means of coding provided, if meaning of colour relates (see IEC 60073):		N
	to safety of persons; or		N
	safety of the environment		N
5.1.5.2	TERMINALS		N
	MAINS supply TERMINAL identified		N
	Other TERMINAL marking:		N
	a) FUNCTIONAL EARTH TERMINALS (symbol 5 used)		N
	b) PROTECTIVE CONDUCTOR TERMINALS:		N
	Symbol 6 is placed close to or on the TERMINAL; or		N
	Part of appliance inlet		N
	c) TERMINALS of control circuits (symbol 7 used)		N
	d) HAZARDOUS LIVE TERMINALS supplied from the interior		N
	Standard MAINS socket outlet; or		N
	RATINGS marked; or		N
	Symbol 14 used		N
5.1.6	Switches and circuit breakers		P
	If disconnecting device, off position clearly marked		P
	If push-button used as power supply switch:		N
	Symbol 9 and 15 used for on-position		N
	Symbol 10 and 16 used for off-position		N
	Pair of symbols 9, 15 and 10, 16 close together		N
5.1.7	Equipment protected by DOUBLE INSULATION or REINFORCED INSULATION		N
	Protected throughout (symbol 11 used)		N
	Only partially protected (symbol 11 not used)		P
5.1.8	Field-wiring TERMINAL boxes		N
	If TERMINAL or ENCLOSURE exceeds 60 °C:	(see Form A.21A)	N
	Cable temperature RATING marked.....:		N
	Marking visible before and during connection or beside TERMINAL		N
5.2	Warning markings		N
	Visible when ready for NORMAL USE		N
	Are near or on applicable parts		N
	Symbols and text correct dimensions and colour:		—

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Clause	Requirement + Test	Result - Remark	Verdict
	a) symbols min 2,75 mm and text 1,5 mm high and contrasting in colour with background		N
	b) symbols and text moulded, stamped or engraved in material min. 2,0 mm high and		N
	0.5 mm depth or raised if not contrasting in colour		N
	If necessary marked with symbol 14		N
	Statement to isolate or disconnect if access by using a tool to HAZARDOUS LIVE parts is permitted		N
5.3	Durability of markings		P
	The required markings remain clear and legible in NORMAL USE	(see Form A.4)	P
5.4	Documentation		P
5.4.1	General		P
	Equipment is accompanied by documentation for safety purposes for OPERATOR or RESPONSIBLE BODY		P
	Safety documentation for service personnel authorized by the manufacturer		P
	Documentation necessary for safe operation is provided in printed media or		P
	in electronic media if available at any time		N
	Documentation includes:		—
	a) intended use		P
	b) technical specification		P
	c) name and address of manufacturer or supplier		P
	d) Information specified in 5.4.2 to 5.4.6		P
	e) information to mitigate residual RISK (see also subclause 17)		N
	f) accessories for safe operation of the equipment specified		P
	g) guidance provided to check correct function of the equipment, if incorrect reading may cause a HAZARD from harmful or corrosive substances of HAZARDOUS live parts		P
	h) instructions for lifting and carrying		N
	Warning statements and a clear explanation of warning symbols:		—
	Provided in the documentation; or		P
	Information is marked on the equipment		P
5.4.2	Equipment ratings		P
	Documentation includes:		—
	a) Supply voltage or voltage range..... :	100-240V	P
	Frequency or frequency range..... :	50-60Hz	P

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Clause	Requirement + Test	Result - Remark	Verdict
	Power or current rating.....:	1.0A	P
	b) Description of all input and output connections in accordance to 6.6.1 a)		N
	c) RATING of insulation of external circuits in accordance to 6.6.1 b)		N
	d) Statement of the range of environmental conditions (see 1.4)		P
	e) Degree of protection (IEC 60529)		N
	f) if impact rating less than 5 J:		N
	IK code in accordance to IEC 62262 marked or		N
	symbol 14 of table 1 marked, with		N
	RATED energy level and test method stated		N
5.4.3	Equipment installation		P
	Documentation includes instructions for:		P
	a) assembly, location and mounting requirements		P
	b) protective earthing		P
	c) connections to supply		P
	d) permanently connected equipment:		N
	1) Supply wiring requirements		N
	2) If external switch or circuit-breaker, requirements and location recommendation		N
	e) ventilation requirements		N
	f) special services (e. g. air, cooling liquid)		N
	g) Instructions relating to sound level		P
5.4.4	Equipment operation		P
	Instructions for use include:		P
	a) identification and description of operating controls		P
	b) positioning for disconnection		P
	c) instructions for interconnection		N
	d) specification of intermittent operation limits		P
	e) explanation of symbols used		P
	f) replacement of consumable materials		N
	g) cleaning and decontamination		P
	h) Listing of any poisonous or injurious gases and quantities		N
	i) RISK reduction procedures relating to flammable liquids (see 9.5)		N
	j) RISK reduction procedures relating burn from surfaces permitted to exceed limits of 10.1		N

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Clause	Requirement + Test	Result - Remark	Verdict
	Additional precautions for IEC 60950 conforming equipment in regard to moistures and liquids		N
	A statement about protection impairment if used in a manner not specified by the manufacturer		N
5.4.5	Equipment maintenance		P
	Instructions for RESPONSIBLE BODY include:		—
	Instructions sufficient in detail permitting safe maintenance and inspection and continued safety:		P
	Instruction against the use of detachable MAINS supply cord with inadequate rating		P
	Specific battery type of user replaceable batteries		N
	Any manufacturer specified parts		P
	Rating and characteristics of fuses		P
	Instructions include following subjects permitting safe servicing and continued safety:		P
	a) product specific RISKS may affect service personnel		P
	b) protective measures for these RISKS		P
	c) verification of the safe state after repair		P
5.4.6	Integration into systems or effects resulting from special conditions		N
	Aspects described in documentation		N
6	PROTECTION AGAINST ELECTRIC SHOCK		—
6.1	General	(see Form A.5)	P
6.1.1	Requirements		—
	Protection against electric shock maintained in NORMAL CONDITION and SINGLE FAULT CONDITION		P
	ACCESSIBLE parts not HAZARDOUS LIVE		P
	Voltage, current, charge or energy below the limits in NORMAL CONDITION and in SINGLE FAULT CONDITION between:		—
	ACCESSIBLE parts and earth		P
	two ACCESSIBLE parts on same piece of the equipment within a distance of 1,8 m		P
	Conformity is checked by the determination of 6.2 and 6.3 followed by the tests of 6.4 to 6.11		P
6.1.2	Exceptions		N
	Following HAZARDOUS LIVE parts may be accessible to an OPERATOR:		N
	a) parts of lamps and lamp sockets after lamp removal		N

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Clause	Requirement + Test	Result - Remark	Verdict
	b) parts to be replaced by operator only by the use of tool and warning marking		N
	Those parts not HAZARDOUS LIVE 10 s after interruption of supply	(see Forms A.6)	P
	Capacitance test if charge is received from internal capacitor	(see Forms A.6 and A.7)	P
6.2	Determination of accessible parts	(see Form A.6)	P
6.2.1	General		P
	Unless obviously determination of accessible parts as specified in 6.2.2 to 6.2.4		P
6.2.2	Examination		P
	- with jointed test finger (as specified B.2)		P
	- with rigid test finger (as specified B.1) and a force of 10 N		P
6.2.3	Openings above parts that are HAZARDOUS LIVE		N
	- test pin with length of 100 mm and 4 mm in diameter applied		N
6.2.4	Openings for pre-set controls		N
	- test pin with length of 100 mm and 4 mm in diameter applied		N
6.3	Limit values for ACCESSIBLE parts		P
6.3.1	Levels in NORMAL CONDITION	(see Form A.7)	N
	a) Voltage limits less than 33 V r.m.s. and 46,7 V peak or 70 V d.c.		P
	for wet locations voltage limits less than 16 V r.m.s. and 22,6 V peak or 35 V d.c.		N
	Voltages are not HAZARDOUS LIVE the levels of:		—
	b) Current less than 0,5 mA r.m.s. for sinusoidal, 0,7 mA peak non sinusoidal or mixed frequencies or 2 mA d.c. when measured with measuring circuit A.1 or A.2 if less than 100 Hz		N
	for wet locations measuring circuit A.4 used, or		N
	c) Levels of capacitive charge or energy less:		N
	1) 45 µC for voltages up to 15 kV peak or d.c. or line A of Figure 3		N
	2) 350 mJ stored energy for voltages above 15 kV peak or d.c.		N
6.3.2	Levels in SINGLE FAULT CONDITION	(see Form A.7)	P
	a) Voltage limits less than 33 V r.m.s. and 46,7 V peak or 70 V d.c.		P
	for wet locations voltage limits less than 16 V r.m.s. and 22,6 V peak or 35 V d.c.		N
	Voltages are not HAZARDOUS LIVE the levels of:		—

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Clause	Requirement + Test	Result - Remark	Verdict
	b) Current less than 0,5 mA r.m.s. for sinusoidal, 0,7 mA peak non sinusoidal or mixed frequencies or 2 mA d.c. when measured with measuring circuit A.1 or A.2 if less than 100 Hz		N
	for wet locations measuring circuit A.4 used		N
	or		N
	c) Levels of capacitive charge or energy less:		N
	1) 45 µC for voltages up to 15 kV peak or d.c. or line A of Figure 3		N
	2) 350 mJ stored energy for voltages above 15 kV peak or d.c.		N
6.4	Primary means of protection		P
6.4.1	ACCESSIBLE parts prevented from being HAZARDOUS LIVE by one or more of following means:		N
	a) ENCLOSURES or PROTECTIVE BARRIERS (see 6.4.2)		P
	b) BASIC INSULATION (see 6.4.3)		P
	c) Impedance (see 6.4.4)		N
6.4.2	ENCLOSURES or PROTECTIVE BARRIERS	(see Form A.13)	P
	- meet rigidity requirements of 8.1		P
	- meet requirements for BASIC INSULATION, if protection is provided by insulation		P
	- meet requirements of 6.7 for CREEPAGE and CLEARANCES between ACCESSIBLE parts and HAZARDOUS live parts, if protection is provided by limited access		N
6.4.3	BASIC INSULATION	(see Form A.13)	P
	- meet CLEARANCE, CREEPAGE DISTANCE and solid insulation requirements of 6.7		P
6.4.4	Impedance	(see Form A.12)	N
	Impedance used as primary means of protection meets all of following requirements:		N
	a) limits current or voltage to level of 6.3.2	(see Form A.7)	N
	b) RATED for maximum WORKING VOLTAGE and the amount of power it will dissipate		N
	c) CLEARANCE, CREEPAGE DISTANCE between terminations of the impedance meet requirements of BASIC INSULATION of 6.7	(see Form A.13)	N
6.5	Additional means of protection in case of SINGLE FAULT CONDITION		—
6.5.1	ACCESSIBLE parts are prevented from becoming HAZARDOUS live by the primary means of protection and supplemented by one of:		P
	a) PROTECTIVE BONDING (see 6.5.2)		P
	b) SUPPLEMENTARY INSULATION (see 6.5.3)		N
	c) automatic disconnection of the supply (see 6.5.5)		N

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Clause	Requirement + Test	Result - Remark	Verdict
	d) current- or voltage-limiting device (see 6.5.6)		N
	Alternatively one of the single means of protection is used:		N
	e) REINFORCED INSULATION (see 6.5.3)		N
	f) PROTECTIVE IMPEDANCE (see 6.5.4)		N
6.5.2	PROTECTIVE BONDING	(see Form A.9, A.10 and A.11)	P
6.5.2.1	ACCESSIBLE conductive parts, may become HARZARDOUS LIVE in SINGLE FAULT CONDITION:		P
	Bonded to the PROTECTIVE CONDUCTOR TERMINAL; or		P
	Separated by conductive screen or barrier bonded to PROTECTIVE CONDUCTOR TERMINAL		N
6.5.2.2	Integrity of PROTECTIVE BONDING		P
	A) PROTECTIVE BONDING consists of directly connected structural parts or discrete conductors or both; and withstands thermal and dynamic stresses		N
	b) Soldered connections:		N
	Independently secured against loosening		N
	Not used for other purposes		N
	c) Screw connections are secured		P
	D) PROTECTIVE BONDING not interrupted; or		P
	exempted as removable part carries MAINS SUPPLY INPUT connection		N
	e) Any moveable PROTECTIVE BONDING connection specifically designed, and meets 6.5.2.4		N
	f) No external metal braid of cables used (not regarded as PROTECTIVE BONDING)		N
	G) IF MAINS SUPPLY PASSES THROUGH:		N
	Means provided for passing protective conductor;		N
	Impedance meets 6.5.2.4		N
	H) Protective conductors bare or insulated, if insulated, green/yellow		P
	Exceptions:		N
	1) earthing braids;		N
	2) internal protective conductors etc.;		N
	Green/yellow not used for other purposes		P
	TERMINAL suitable for connection of a PROTECTIVE CONDUCTOR, and meets 6.5.2.3		P
6.5.2.3	PROTECTIVE CONDUCTOR TERMINAL		P
	a) Contact surfaces are metal		P
	b) Appliance inlet used		P

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Clause	Requirement + Test	Result - Remark	Verdict
	c) For rewirable cords and PERMANENTLY CONNECTED EQUIPMENT, PROTECTIVE CONDUCTOR TERMINAL is close to MAINS supply TERMINALS		N
	d) If no MAINS supply is required, any PROTECTIVE CONDUCTOR TERMINAL:		N
	Is near terminals of circuit for which protective earthing is necessary		N
	External if other terminals external		N
	e) Equivalent current-carrying capacity to MAINS supply TERMINALS	(see Form A.9)	N
	f) If plug-in, makes first and breaks last		N
	g) If also used for other bonding purposes, protective conductor:		N
	Applied first;		N
	Secured independently;		N
	Unlikely to be removed by servicing		N
	h) PROTECTIVE CONDUCTOR of measuring circuit:		N
	1) Current RATING equivalent to measuring circuit TERMINAL;		N
	2) PROTECTIVE BONDING:		N
	Not interrupted; or		N
	i) FUNCTIONAL EARTH TERMINALS allow independent connection		N
	j) If a binding screw used for PROTECTIVE CONDUCTOR TERMINAL:		P
	Suitable size for bond wire		P
	Not smaller than M 4 (No. 6)		P
	At least 3 turns of screw engaged		P
	Passes tightening torque test	(see Form A.9)	P
	k) Contact pressure not capable being reduced by deformation of materials		P
6.5.2.4	Impedance of PROTECTIVE BONDING of plug-connected equipment	(see Form A.10)	N
	Impedance between PROTECTIVE CONDUCTOR TERMINAL and each ACCESSIBLE part where PROTECTIVE BONDING is specified, is:		—
	less than 0,1 Ohm; or		P
	less than 0,2 Ohm if equipment is provided with non detachable cord		N
6.5.2.5	Bonding impedance of PERMANENTLY CONNECTED EQUIPMENT	(see Form A.10)	P
6.5.2.6	Transformer PROTECTIVE BONDING screen	(see Form A.11)	N

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Clause	Requirement + Test	Result - Remark	Verdict
	Transformer provided with screen for protective bonding:		N
	screen bonding consists of directly connected structural parts or discrete conductors or both; and withstands thermal and dynamic stresses (see 6.5.2.2 a)		N
	screen bonding with soldered connection (see 6.5.2.2 b) is:		N
	- Independently secured against loosening		N
	- Not used for other purposes		N
6.5.3	SUPPLEMENTARY and REINFORCED INSULATION		N
	- meet CLEARANCE, CREEPAGE DISTANCE and solid insulation requirements of 6.7		N
6.5.4	PROTECTIVE IMPEDANCE	(see Form A.12)	N
	Limits current or voltage to level of 6.3.1 in NORMAL and to level of 6.3.2 in SINGLE FAULT CONDITION		N
	CLEARANCE, CREEPAGE DISTANCE between terminations of the impedance meet requirements of DOUBLE or REINFORCED INSULATION of 6.7	(see Form A.13)	N
	The protective impedance consists of one or more of the following:	(see Table 3 and Form A.12)	—
	a) appropriate single component suitable for safety and reliability for protection, it is:		N
	1) RATED twice the maximum WORKING VOLTAGE		N
	2) resistor RATED for twice the power dissipation for maximum WORKING VOLTAGE		N
	b) combination of components		N
	Single electronic device not used as PROTECTIVE IMPEDANCE		N
6.5.5	Automatic disconnection of the supply		P
	a) RATED to disconnect the load within time specified in Figure 2		P
	b) RATED for the maximum load conditions of the equipment		P
6.5.6	Current- or voltage limiting devices	(see Form A.12)	N
	Device complies with all of:		N
	a) RATED to limit the current or voltage to the level of 6.3.2	(see Form A.8)	N
	b) RATED for the maximum working voltage; and		N
	RATED for the maximum operational current if applicable		N

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Clause	Requirement + Test	Result - Remark	Verdict
	c) CLEARANCE, CREEPAGE DISTANCE between terminations of the impedance meet requirements of SUPPLEMENTARY INSULATION of 6.7	(see Form A.13)	N
6.6	Connections to external circuits		P
6.6.1	Connections do not cause ACCESSIBLE parts of the following to become HAZARDOUS LIVE in NORMAL CONDITION or SINGLE FAULT CONDITION:		P
	- the external circuits		N
	- the equipment		N
	Protection achieved by separation of circuits; or		N
	short circuit of separation does not cause a HAZARD		P
	Instructions or markings for each terminal include:		N
	A) RATED conditions for TERMINAL		N
	B) Required RATING of external circuit INSULATION		N
6.6.2	TERMINALS for external circuits		N
	TERMINALS which receive a charge from an internal capacitor are not HAZARDOUS LIVE after 10 s of interrupting supply connection	(see Form A.7)	N
6.6.3	Circuits with terminals which are HAZARDOUS LIVE		N
	These circuits are:		N
	Not connected to ACCESSIBLE conductive parts; or		N
	Connected to ACCESSIBLE conductive parts, but are not MAINS circuits and have one TERMINAL contact at earth potential		N
	No ACCESSIBLE conductive parts are HAZARDOUS LIVE		N
6.6.4	ACCESSIBLE terminals for stranded conductors		N
	No RISK of accidental contact because:		N
	Located or shielded		N
	Self-evident or marked whether or not connected to ACCESSIBLE conductive parts		N
	ACCESSIBLE TERMINALS will not work loose		N
6.7	Insulation requirements	(see Form A.5)	P
6.7.1	The nature of insulation		P
6.7.1.1	Insulation between ACCESSIBLE parts or between separate circuits consist of CLEARANCES, CREEPAGE DISTANCES and solid insulation if provided as protection against a HAZARD		P
6.7.1.2	CLEARANCES		P
	Required CLEARANCES reflecting factors of 6.7.1.1	(see Form A.5)	P
	Equipment rated for operating altitude greater than 2000 m correction factor of Table 3 of 61010-1 applied		P

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Clause	Requirement + Test	Result - Remark	Verdict
6.7.1.3	CREEPAGE DISTANCES		P
	Required CLEARANCES reflecting factors of 6.7.1.1	(see Form A.5)	P
	CTI material group reflected by requirements		P
	CTI test performed		P
6.7.1.4	Solid insulation		P
	Required CLEARANCES reflecting factors of 6.7.1.1	(see Form A.5)	P
6.7.1.5	Requirements for insulation according to type of circuit	(see Form A.5)	P
	A) 6.7.2 MAINS circuits of OVERVOLTAGE CATEGORY II up to nominal supply voltage of 300 V		P
	B) 6.7.3 Secondary circuits separated from circuits defined in a) by transformer		N
	C) K.1 MAINS circuits of OVERVOLTAGE CATEGORY III and IV or OVERVOLTAGE CATEGORY II over 300 V		N
	D) K.2 Secondary circuits separated from circuits defined in a) by transformer		N
	E) K.3 Circuits having one or more of:		N
	1) maximum TRANSIENT OVERVOLTAGE is limited to known level below the level of MAINS CIRCUIT		N
	2) maximum TRANSIENT OVERVOLTAGE above the level of MAINS CIRCUIT		N
	3) WORKING VOLTAGE is the sum of more than one circuit or a mixed voltage		N
	4) WORKING VOLTAGE includes recurring peak voltage, may include non-sinusoidal or non-periodic waveform		N
	5) WORKING VOLTAGE with a frequency above 30 kHz		N
6.7.2	Insulation for MAINS CIRCUITS of OVERVOLTAGE CATEGORY II with a nominal supply voltage up to 300 V		P
6.7.2.1	CLEARANCES and CREEPAGE DISTANCES	(see Form A.13)	P
	Values for MAINS CIRCUITS of table 4 are met		P
	Coatings to achieve reduction to POLLUTION DEGREE I comply with requirements of Annex H		P
6.7.2.2	Solid insulation		P
6.7.2.2.1	Withstands electrical and mechanical stresses in normal use and all RATED environmental conditions of 1.4		P
	Equipment passed voltage tests of 6.8.3 with values of Table 5	(see Form A.14)	P
	Complies as applicable:		P
	A) ENCLOSURE or PROTECTIVE BARRIER Clause 8		P

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Clause	Requirement + Test	Result - Remark	Verdict
	b) moulded and potted parts requirements of 6.7.2.2.2		N
	C) inner layers of printed wiring boards requirements of 6.7.2.2.3		P
	D) thin-film insulation requirements of 6.7.2.2.4		P
6.7.2.2.2	Moulded and potted parts		N
	Conductors between same two layers are separated by at least 0,4 mm after moulding is completed		N
6.7.2.2.3	Inner insulation layers of printed wiring boards		P
	Separated by at least 0,4 mm between same two layers		P
	REINFORCED INSULATION have adequate electric strength; one of following methods used:		N
	a) thickness at least 0,4 mm		N
	b) insulation is assembled of minimum two separate layers, each RATED for test voltage of Table 5 for BASIC INSULATION		N
	C) insulation is assembled of minimum two separate layers, where the combination is rated for test voltage of Table 5 for REINFORCED INSULATION		N
6.7.2.2.4	Thin-film insulation		N
	Conductors between same two layers are separated by applicable CLEARANCES and CREEPAGE DISTANCES		N
	REINFORCED INSULATION have adequate electric strength; one of following methods used:		N
	a) thickness at least 0,4 mm		N
	b) insulation is assembled of min two separate layers, each RATED for test voltage of Table 5 for BASIC INSULATION		N
	C) insulation is assembled of min three separate layers, where the combination of two layers passed voltage tests of 6.8.3 with values of Table 5 for REINFORCED INSULATION	(see Form A.14)	N
6.7.3	Insulation for secondary circuits derived from MAINS of OVERVOLTAGE CATEGORY II up to 300 V		N
6.7.3.1	Secondary circuits where separation from MAINS CIRCUITS is achieved by a transformer providing:		—
	- REINFORCED INSULATION		N
	- DOUBLE INSULATION		N
	- screen connected to the PROTECTIVE CONDUCTOR TERMINAL		N
6.7.3.2	CLEARANCES		N
	a) meet the values of Table 6 for BASIC INSULATION and SUPPLEMENTARY INSULATION; or		N

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Clause	Requirement + Test	Result - Remark	Verdict
	twice the values of Table 6 for REINFORCED INSULATION		N
	or		—
	B) pass the voltage tests of 6.8 with values of Table 6; with following adjustments:	(see Form A.14)	N
	1) values for REINFORCED INSULATION are 1,6 times the values for BASIC INSULATION		N
	2) if operating altitude is greater than 2000 m values of CLEARANCES multiplied with factor of Table 3		N
	3) minimum CLEARANCE is 0,2 mm for POLLUTION DEGREE 2 and 0,8 mm for POLLUTION DEGREE 3		N
6.7.3.3	CREEPAGE DISTANCES		N
	Based on WORKING VOLTAGE meets the values of Table 7 for BASIC and SUPPLEMENTARY INSULATION		N
	Values for REINFORCED INSULATION are twice the values of BASIC INSULATION		N
	Coatings to achieve reduction to POLLUTION DEGREE I comply with requirements of Annex H		N
6.7.3.4	Solid insulation		N
6.7.3.4.1	Withstands electrical and mechanical stresses in normal use and all RATED environmental conditions of 1.4		N
	a) Equipment passed voltage test of 6.8.3.1 for 5 s with VALUES of Table 6 for BASIC and SUPPLEMENTARY INSULATION	(see Form A.14)	N
	values for REINFORCED INSULATION are 1,6 times the values of BASIC INSULATION		N
	b) if WORKING VOLTAGE exceeds 300 V, equipment passed voltage test of 6.8.3.1 for 1 min with a test voltage of 1,5 times working voltage for BASIC or SUPPLEMENTARY INSULATION	(see Form A.14)	N
	value for REINFORCED INSULATION are twice the WORKING VOLTAGE		N
	Complies as applicable:		N
	1) ENCLOSURE or protective barrier Clause 8		N
	2) moulded and potted parts requirements of 6.7.3.4.2		N
	3) inner layers of printed wiring boards requirements of 6.7.3.4.3		N
	4) thin-film insulation requirements of 6.7.3.4.4		N
6.7.3.4.2	Moulded and potted parts		N
	Conductors between same two layers are separated by applicable distances of Table 8		N
6.7.3.4.3	Inner insulation layers of printed wiring boards		N

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Clause	Requirement + Test	Result - Remark	Verdict
	Separated by at least by applicable distances of Table 8 between same two layers		N
	REINFORCED INSULATION have adequate electric strength; one of following methods used:		N
	a) thickness at least applicable distance of Table 8		N
	b) insulation is assembled of minimum two separate layers, each RATED for test voltage of Table 6 for BASIC INSULATION		N
	C) insulation is assembled of min two separate layers, where the combination is rated for 1,6 times the test voltage of Table 6		N
6.7.3.4.4	Thin-film insulation		N
	Conductors between same two layers are separated by applicable CLEARANCES and CREEPAGE DISTANCES		N
	REINFORCED INSULATION have adequate electric strength; one of following methods used:		N
	a) thickness at least applicable distance of Table 8		N
	b) insulation is assembled of min two separate layers, each RATED for test voltage of Table 6 for BASIC INSULATION		N
	C) insulation is assembled of min three separate layers, where the combination of two layers passed voltage tests with 1,6 time values of Table 6:	(see Form A.14)	N
	a.c. test of 6.8.3.1; or		N
	d.c. test of 6.8.3.2 for circuits stressed only by d.c. voltages		N
6.8	Procedure for dielectric strength tests	(see Form A.5 and A.14)	P
6.9	Constructional requirements for protection against electric shock		P
6.9.1	If a failure could cause a HAZARD:		P
	a) Security of wiring connections		P
	b) Screws securing removable covers		P
	c) Accidental loosening		P
	d) CREEPAGE and CLEARANCES not reduced below the values of basic insulation by loosening		P
6.9.2	Material not to be used for safety relevant insulation:		P
	Easily damaged materials not used		P
	Non-impregnated hydroscopic materials not used		P
6.9.3	Colour coding		P
	Green-and-yellow insulation shall not be used except:		P
	a) protective earth conductors;		P
	b) protective bonding conductors;		N

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Clause	Requirement + Test	Result - Remark	Verdict
	c) potential equilization conductors;		N
	d) functional earth conductors		N
6.10	Connection to MAINS supply source and connections between parts of equipment		P
6.10.1	MAINS supply cords		P
	RATED for maximum equipment current (see 5.1.3c)		N
	Cable complies with IEC 60227 or IEC 60245		N
	Heat-resistant if likely to contact hot parts		N
	Temperature RATING (cord and inlet)..... :		N
	Green/yellow used only for connection to PROTECTIVE CONDUCTOR TERMINALS		N
	Detachable cords with IEC 60320 MAINS connectors:		P
	Conform to IEC 60799; or		N
	Have the current RATING of the MAINS connector		N
6.10.2	Fitting of non-detachable MAINS supply cords		N
6.10.2.1	Cord entry		N
	Inlet or bushing smoothly rounded; or		N
	Insulated cord guard protruding >5D		N
6.10.2.2	Cord anchorage		N
	Protective earth conductor is the last to take the strain		N
	a) Cord is not clamped by direct pressure from a screw		N
	b) Knots are not used		N
	c) Cannot push the cord into the equipment to cause a HAZARD		N
	d) No failure of cord insulation in anchorage with metal parts		N
	e) Not to be loosened without a tool		N
	f) Cord replacement does not cause a HAZARD and method of strain relief is clear		N
	Push-pull and or torque test	(see Form A.15)	N
6.10.3	Plugs and connectors		N
	MAINS supply plugs, connectors etc., conform with relevant specifications		N
	If equipment supplied at voltages below 6.3.2.a) or from a sole source:		—
	Plugs of supply cords do not fit MAINS sockets above rated SUPPLY voltage		N
	MAINS type plugs used only for connection to MAINS supply		N

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Clause	Requirement + Test	Result - Remark	Verdict
	Plug pins which receive a charge from an internal capacitor	(see Form A.7)	N
	Accessory MAINS socket outlets:		—
	a) Marking if accepts a standard MAINS plug (see 5.1.3e)		N
	b) Input has a protective earth conductor if outlet has EARTH TERMINAL CONTACT		N
6.11	Disconnection from supply source		P
6.11.1	Disconnects all current carrying conductors		P
6.11.2	Exceptions		N
6.11.3	Requirements according to type of equipment		N
6.11.3.1	PERMANENTLY CONNECTED EQUIPMENT and multi-phase equipment:		N
	Employs switch or circuit-breaker		N
	If switch or circuit-breaker is not part of the equipment, documentation requires:		—
	a) Switch or circuit-breaker to be included in building installation		N
	b) Suitable location easily reached		N
	c) Marking as disconnecting for the equipment		N
6.11.3.2	Single-phase cord-connected equipment		N
	Equipment is provided with one of the following:		N
	a) Switch or circuit-breaker		N
	b) Appliance coupler (disconnectable without tool)		N
	c) Separable plug (without locking device)		N
6.11.4	Disconnecting devices		P
	Electrically close to the SUPPLY		P
6.11.4.1	Switches and circuit-breakers		P
	When used as disconnection device:		—
	Meets IEC 60947-1 and IEC 60947-3		P
	Marked to indicate function..... :	I/O	P
	Not incorporated in MAINS cord		P
	Does not interrupt PROTECTIVE EARTH CONDUCTOR		P
6.11.4.2	Appliance couplers and plugs		N
	Where an appliance coupler or separable plug is used as the disconnecting device (see 6.11.3.2):		N
	Readily identifiable and easily reached by the operator		N
	Single-phase portable equipment cord length not more than 3 m		N

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Clause	Requirement + Test	Result - Remark	Verdict
	PROTECTIVE EARTH CONDUCTOR connected first and disconnected last		N
7	**PROTECTION AGAINST MECHANICAL HAZARDS**		—
7.1	Equipment does not cause a mechanical HAZARD in NORMAL nor in SINGLE FAULT CONDITION		P
	Conformity is checked by 7.2 to 7.7		P
7.2	Sharp edges		P
	Easily touched parts are smooth and rounded		P
	Do not cause injury during NORMAL USE and		P
	Do not cause injury during SINGLE FAULT CONDITION		P
7.3	Moving parts		P
7.3.1	HAZARDS from moving parts limited to a tolerable level with the conditions specified in 7.3.2 and 7.3.5		P
	RISK assessment in accordance with 7.3.3 carried out		N
7.3.2	Exceptions		P
	Access to HAZARDOUS moving parts permitted under following circumstances:		P
	a) obviously intended to operate on parts or materials outside of the equipment		N
	inadvertent touching of moving parts minimized by equipment design (e .g. guards or handles)		N
	b) If operator access is unavoidable outside normal use following precautions have been taken:		P
	1) Access requires TOOL		P
	2) Statement about training in the instructions		N
	3) Warning markings on covers prohibiting access by untrained operators		N
	or symbol 14 with full details in documentation		N
7.3.3	RISK assessment for mechanical HAZARDS to body parts		N
	RISK is reduced to a tolerable level by protective measures as specified in Table 12		N
	Minimum protective measures:		—
	A. Low level measures		N
	B. Moderate measures		N
	C. Stringent measures		N
7.3.4	Limitation of force and pressure	(see Form A.16)	P
	Following levels are met in normal and single fault condition:		P

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Clause	Requirement + Test	Result - Remark	Verdict
	Continuous contact pressure below 50 N / cm² with force below 150 N		P
	Temporary force below 250 N for an area at least of 3 cm² for a maximum duration of 0,75 s		P
7.3.5	Gap limitations between moving parts	(see Form A.16)	N
7.3.5.1	Access normally allowed		N
	If levels of 7.3.4 exceeded and body part may be inserted minimum gap as specified in Table 13 assured in NORMAL and in SINGLE FAULT CONDITION		N
7.3.5.2	Access normally prevented		N
	Maximum gap as specified in Table 14 assured in NORMAL and in SINGLE FAULT CONDITION		N
7.4	Stability		P
	Equipment not secured to building structure is physical stable		P
	Stability maintained after opening of drawers etc. by automatic means, or		P
	warning marking requires the application of means		N
	Compliance checked by following tests as applicable:		—
	a) 10° tilt test for other than handheld equipment		P
	b) multi-directional force test for equipment exceeds height of 1 m and mass of 25 kg		N
	c) downward force test for floor-standing equipment		N
	d) overload test with 4 times maximum load for castor or support that supports greatest load		N
	e) castor or support that supports greatest load removed from equipment		N
7.5	Provisions for lifting and carrying		N
7.5.1	Equipment more than 18 kg :		—
	Has means for lifting or carrying; or		N
	Directions in documentation		P
7.5.2	Handles or grips		N
	Handles or grips withstand four times weight		N
7.5.3	Lifting devices and supporting parts		N
	Rated for maximum load; or		N
	tested with four times maximum static load		N
7.6	Wall mounting		N
	Mounting brackets withstand four times weight		N
7.7	Expelled parts		N
	Equipment contains or limits the energy		N
	Protection not removable without the aid of a tool		N

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Clause	Requirement + Test	Result - Remark	Verdict
8	RESISTANCE TO MECHANICAL STRESSES		—
8.1	Equipment does not cause a HAZARD when subjected to mechanical stresses in NORMAL USE		P
	Normal protection level is 5 J		P
	Levels below 5 J but not less than 1 J are acceptable if all of following criteria are met:		N
	a) lower level justified by RISK assessment of manufacturer		N
	b) equipment installed in its intended application is not easily touched		N
	c) only occasional access during NORMAL USE		N
	d) IK code in accordance to IEC 62262 marked or symbol 14 used with full information in the documentation		N
	For non-metallic ENCLOSURES rated below 2 °C ambient temperature value chosen for minimum rated temperature		N
	Impact energies between IK values, the IK code marked for nearest lower value		N
	Conformity is checked by performing following tests:		—
	1) static test of 8.2.1		P
	2) impact test of 8.2.2 with 5 J except for HAND-HELD EQUIPMENT		P
	if impact energy not selected to 5 J alternate method of IEC 62262 used		N
	3) drop test of 8.3.1 or 8.3.2 except for FIXED and EQUIPMENT with mass over 100 kg		N
	Equipment rated with an impact rating of IK 08 that obviously meets the criteria		N
	After the tests inspection with following results:		—
	- HAZARDOUS LIVE parts above the limits of 6.3.2 not ACCESSIBLE		P
	- insulation pass the voltage tests of 6.8	(see Form A.24)	P
	i) no leaks of corrosive and harmful substances		P
	ii) ENCLOSURE shows no cracks resulting in a HAZARD		P
	iii) CLEARANCES not less than their permitted values		P
	iv) insulation of internal wiring remains undamaged		P
	v) PROTECTIVE BARRIERS not damaged or loosened		P
	vi) No moving parts exposed, except permitted by 7.3		P
	vii) no damage which could cause spread of fire		P

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Clause	Requirement + Test	Result - Remark	Verdict
8.2	ENCLOSURE rigidity test		P
8.2.1	Static test		P
	- 30 N with 12 mm rod to each part of ENCLOSURE		P
	- in case of doubt test conducted at maximum RATED ambient temperature		P
8.2.2	Impact test		P
	Impact applied to any part of ENCLOSURE causing a HAZARD if damaged		P
	Impact energy level and corresponding IK code..... :		P
	Non-metallic ENCLOSURES cooled to minimum RATED ambient temperature if below 2 °C		P
8.3	Drop test		P
8.3.1	Other than HAND-HELD and DIRECT-PLUG-IN EQUIPMENT		P
	Tests conducted with a drop height or angle of.....:		P
8.3.2	HAND-HELD and DIRECT-PLUG-IN EQUIPMENT		N
	Non-metallic ENCLOSURES cooled to minimum RATED ambient temperature if below 2 °C		N
	Drop test conducted with an height of 1 m		N
9	PROTECTION AGAINST THE SPREAD OF FIRE		—
9.1	No spread of fire in NORMAL and SINGLE FAULT CONDITION		P
	MAINS supplied equipment meets requirements of 9.6 additionally		P
	Conformity is checked by minimum one or a combination of the following (see Figure 11):	(see Form A.17)	P
	a) Fault test of 4.4; or	(see Form A.1 and Form A.2)	P
	b) Application of 9.2 (eliminating or reducing the sources of ignition); or		N
	c) Application of 9.2 (containment of fire within the equipment)		N
9.2	Eliminating or reducing the sources of ignition within the equipment		P
	a) 1) Limited-energy circuit (see 9.4); or		N
	2) BASIC INSULATION provided for parts of different potential; or	(see Form A.5 and A.14)	N
	Bridging the insulation does not cause ignition	(see Form A.2)	N
	b) Surface temperature of liquids and parts (see 9.5)		N
	c) No ignition in circuits designed to produce heat	(see Form A.2)	P
9.3	Containment of the fire within the equipment, should it occur		N

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Clause	Requirement + Test	Result - Remark	Verdict
	a) Energizing of the equipment is controlled by an operator held switch		N
	b) ENCLOSURE is conform with constructional requirements of 9.3.1; and		N
	Requirements of 9.5 are met		N
9.3.1	Constructional requirements		N
	a) Connectors and insulating material have flammability classification V-2 or better	(see Table: 3 or Form A.18)	N
	b) Insulated wires and cables are flame retardant (VW-1 or equivalent)	(see Table: 3 or Form A.18)	N
	c) ENCLOSURE meets following requirements:	(see Form A.17)	N
	1) Bottom and sides in arc of 5 ° (see Figure 13) to non-limited circuits (9.4) meets:		N
	i) no openings; or		N
	ii) perforated as specified in Table 16; or		N
	iii) metal screen with a mesh; or		N
	iv) baffles as specified in Figure 12		N
	2) Material of ENCLOSURE and any baffle or flame barrier is made of:		N
	Metal (except magnesium); or		N
	Non-metallic materials have flammability classification V-1 or better	(see Table: 3 or Form A.18)	N
	3) ENCLOSURE and any baffle or flame barrier have adequate rigidity		N
9.4	Limited-energy circuit	(see Form A.19)	N
	a) Potential not more than 30 r.m.s. and 42.4 V peak, or 60 V dc		N
	b) Current limited by one of following means:		N
	1) Inherently or by impedance (see Table 17); or		N
	2) Over current protective device (see Table 18); or		N
	3) A regulating network limits also in SINGLE FAULT CONDITION (see Table 17)		N
	c) Is separated by at least BASIC INSULATION		N
	Fuse or a nonadjustable electromechanical device is used		N
9.5	Requirements for equipment containing or using flammable liquids		N
	Flammable liquids contained in or specified for use with equipment do not cause spread of fire	(see Form A.20)	N
	RISK is reduced to a tolerable level :		N

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Clause	Requirement + Test	Result - Remark	Verdict
	a) The temperature of surface or parts in contact with flammable liquids is 25 °C below fire point		N
	b) The quantity of liquid is limited		N
	c) Flames are contained within the equipment		N
	Detailed instructions for RISK-reduction provided		N
9.6	Overcurrent protection		P
9.6.1	MAINS supplied equipment protected		P
	BASIC INSULATION between MAINS parts of opposite polarity provided	(see Form A.14)	N
	Devices not in the protective conductor		N
	Fuses or single-pole circuit-breakers not fitted in neutral (multi-phase)		N
9.6.2	PERMANENTLY CONNECTED EQUIPMENT		N
	Overcurrent device:		N
	Fitted within the equipment; or		N
	Specified in manufacturer's instructions		N
9.6.3	Other equipment		P
	Protection within the equipment		P
10	EQUIPMENT TEMPERATURE LIMITS AND RESISTANCE TO HEAT		—
10.1	Surface temperature limits for protection against burns		P
	Easily touched surfaces within the limits in NORMAL and in SINGLE FAULT CONDITION:	(see Form A.21A)	P
	- at an specified ambient temperature of 40 °C		P
	- for equipment rated above 40 °C ambient temperature limits not exceeded raised by the difference to 40 °C		N
	Heated surfaces necessary for functional reasons exceeding specified values:		N
	Are recognizable as such by appearance or function; or		N
	Are marked with symbol 13		N
	Guards are not removable without tool		N
10.2	Temperatures of windings		P
	Limits not exceeded in:	(see Form A.21B)	P
	NORMAL CONDITION		P
	SINGLE FAULT CONDITION		P
10.3	Other temperature measurements		P
	Following measurements conducted if applicable:	(see Form A.21A)	P

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Clause	Requirement + Test	Result - Remark	Verdict
	a) Value of 60 °C of field-wiring terminal box not exceeded		N
	b) Surface of flammable liquids and parts in contact with this liquids		N
	c) Surface of non-metallic ENCLOSURES		P
	d) Parts made of insulating material supporting parts connected to MAINS supply		P
	e) Terminals carrying a current more than 0,5 A		P
10.4	Conduct of temperature test		P
10.4.1	Tests conducted under reference test conditions and manufacturer's instructions	(see Form A.21A)	P
10.4.2	Temperature measurement of heating equipment		N
	Tests conducted in test corner	(see Form A.21A)	P
10.4.3	Equipment intended for installation in a cabinet or wall		N
	Equipment built in as specified in installation instructions	(see Form A.21A)	N
10.5	Resistance to heat		P
10.5.1	Integrity of CLEARANCE and CREEPAGE DISTANCES	(see Form A.13)	P
10.5.2	Non-metallic ENCLOSURES	(see Form A.22)	N
	Within 10 min after treatment:		—
	Equipment subjected to suitable stresses of 8.2 and 8.3 complying with criteria of 8.1		N
10.5.3	Insulating material		P
	a) Parts supporting parts connected to MAINS supply		P
	b) TERMINALS carrying a current more than 0.5 A		P
	Examination of material data; or		N
	in case of doubt:		P
	1) Ball pressure test; or		P
	2) Vicat softening test of ISO 306		N
11	PROTECTION AGAINST HAZARDS FROM FLUIDS		—
11.1	Protection to OPERATORS and surrounding area provided by EQUIPMENT		P
	All fluids specified by manufacturer considered		P
11.2	Cleaning	(see Form A.24)	N
11.3	Spillage	(see Form A.24)	N
11.4	Overflow	(see Form A.24)	N
11.5	Battery electrolyte		N

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Clause	Requirement + Test	Result - Remark	Verdict
	Battery electrolyte leakage presents no HAZARD		N
11.6	Specially protected equipment	(see Form A.24)	N
11.7	Fluid pressure and leakage		N
11.7.1	Maximum pressure.....:	(see Form A.25)	N
	Maximum pressure of any part does not exceed P_{RATED}		N
11.7.2	Leakage and rupture at high pressure		N
	Fluid containing parts subjected to hydraulic test if:	(see Form A.25)	N
	a) product of pressure and volume > 200 kPal; and		N
	b) pressure > 50 kPa		N
	Parts of refrigerating systems meets pressure-related requirements of IEC 60335-24 or IEC 60335-24		N
11.7.3	Leakage from low-pressure parts	(see Form A.25)	N
11.7.4	Overpressure safety device		N
	Does not operate in NORMAL USE		N
	a) Connected as close as possible to parts intended to be protected		N
	b) Easy access for inspection, maintenance and repair		N
	c) Adjustment only with TOOL		N
	d) No discharge towards person		N
	e) No HAZARD from deposit of discharged material		N
	f) Adequate discharge capacity		N
	No shut-off valve between overpressure safety device and protected parts		N
12	PROTECTION AGAINST RADIATION, INCLUDING LASER SOURCES, AND AGAINST SONIC AND ULTRASONIC PRESSURE		—
12.1	Equipment provides protection		N
12.2	Equipment producing ionizing radiation		N
12.2.1	Ionizing radiation	(see Form A.26)	N
12.2.1.1	Equipment meets the following requirements:		N
	a) if intended to emit radiation meets requirements of 12.2.1.2; or		N
	tested, classified and marked in accordance to IEC 60405		N
	b) if only emits stray radiation meets requirements of 12.2.1.3		N
12.2.1.2	Equipment intended to emit radiation		N
	Effective dose rate of radiation measured.....:		N

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Clause	Requirement + Test	Result - Remark	Verdict
	If dose rate exceeds 5 µSv/h marked with the following:		N
	a) Symbol 17 (ISO 361)		N
	b) Abbreviations of the radionuclides.....:		N
	c) With maximum dose at 1 m; or.....:		N
	with dose rate value between 1 µSv/h and 5 µSv/h in m.....:		N
12.2.1.3	Equipment not intended to emit radiation		N
	Limit for unintended stray radiation of 1 µSv/h at any easily reached point kept .....:		N
12.2.2	Accelerated electrons		N
	Compartments opened only by the use of a TOOL		N
12.3	Ultraviolet (UV) radiation		N
	No unintentional HAZARDOUS escape of UV radiation:		—
	- checked by inspection; and		N
	- evaluation of RISK assessment documentation		N
12.4	Micro-wave radiation		N
	Power density does not exceed 10 W/m^2.....:		N
12.5	Sonic and ultrasonic pressure		N
12.5.1	Sound level	(see Form A.27)	N
	No HAZARDOUS sound emission		N
	Maximum sound pressure level measured and calculated for maximum sound power level as specified in ISO 3746 or ISO 9614-1		N
	Instruction describes measures for protection		N
12.5.2	Ultrasonic pressure	(see Form A.27)	N
	Equipment not intended to emit ultrasound does not exceed limit of 110 dB between 20 kHz and 100 kHz		N
	Equipment intended to emit ultrasound:		N
	Outside useful beam does not exceed limit of 110 dB between 20 kHz and 100 kHz		N
	If inside useful beam above values exceeded:		N
	Marked with Symbol 14 of Table 1		N
	and following information in the documentation:		N
	a) dimensions of useful beam		N
	b) area where ultrasonic pressure exceed 110 dB		N
	c) maximum sound pressure inside beam area		N
12.6	Laser sources		N
	Equipment meets requirements of IEC 60825-1		N

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Clause	Requirement + Test	Result - Remark	Verdict
13	PROTECTION AGAINST LIBERATED GASES, EXPLOSION AND IMPLOSION		—
13.1	Poisonous and injurious gases		P
	No poisonous or injurious gases or substances liberated in NORMAL CONDITION		P
	Attached data/test reports demonstrate conformity		N
13.2	Explosion and implosion		N
13.2.1	Components		N
	Components liable to explode:		—
	Pressure release device provided; or		N
	Apparatus incorporates operator protection (see also 7.7)		N
	Pressure release device:		—
	Discharge without danger		N
	Cannot be obstructed		N
13.2.2	Batteries and battery charging	(see Form A.28)	N
	If explosion or fire HAZARD could occur:		—
	Protection incorporated in the equipment; or		N
	Instructions specify batteries with built-in protection		N
	In case of wrong type of battery used:		—
	No HAZARD; or		N
	Warning by marking and within instructions		N
	Equipment with means to charge rechargeable batteries:		—
	Warning against the charging of non-rechargeable batteries; and		N
	Type of rechargeable battery indicated; or		N
	Symbol 14 used		N
	Battery compartment design		N
	Single component failure		N
	Polarity reversal test		N
13.2.3	Implosion of cathode ray tubes		N
	If maximum face dimensions > 160 mm.....:		—
	Intrinsically protected and correctly mounted; or		N
	ENCLOSURE provides protection:		N
	If non-intrinsically protected:		—
	Screen not removable without TOOL		N
	If glass screen, not in contact with surface of tube		N
14	COMPONENTS AND SUBASSEMBLIES		—

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Clause	Requirement + Test	Result - Remark	Verdict
14.1	Where safety is involved, components and subassemblies meet relevant requirements	(see Table 3)	P
14.2	Motors		P
14.2.1	Motor temperatures		P
	Does not present a HAZARD when stopped or prevented form starting; or	(see Form A.21)	P
	Protected by over-temperature or thermal protection device conform with 14.3		N
14.2.2	Series excitation motors		N
	Connected direct to device, if over-speeding causes a HAZARD		N
14.3	Overtemperature protection devices		N
	Devices operating in a SINGLE FAULT CONDITION	(see Form A.29)	N
	a) Reliable function is ensured		N
	B) RATED to interrupt maximum current and voltage		N
	c) Does not operate in NORMAL USE		N
	If self-resetting device used to prevent a HAZARD, protected part requires intervention before restarting		N
14.4	Fuse holders		P
	No access to HAZARDOUS LIVE parts		P
14.5	MAINS voltage selecting devices		N
	Accidental change not possible		N
14.6	MAINS transformers tested outside equipment	(see Forms A.30 and A.31) Approved transformer	N
14.7	Printed circuit boards		P
	Data shows conformity with V-1 of IEC 60695-11-10 or better; or	V-0	P
	Test shows conformity with V-1 of IEC 60695-11-10 or better	(see Form A.18)	N
	Not applicable for printed wiring boards with limited-energy circuits (9.4)		N
14.8	Circuits or components used as transient overvoltage limiting devices		N
	Test conducted between each pair of MAINS SUPPLY TERMINALS	(see Form A.32)	N
	No HAZARD resulting from rupture or overheating of the component:		N
	- no bridging of safety relevant insulation		N
	- no heat to other parts above the self-ignition points		N
15	PROTECTION BY INTERLOCKS		—

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Clause	Requirement + Test	Result - Remark	Verdict
15.1	Interlocks are designed to remove a HAZARD before OPERATOR exposed		P
15.2	Prevention of reactivation		P
15.3	Reliability		P
	Single fault unlikely to occur; or		P
	Cannot cause a HAZARD		P
16	HAZARDS RESULTING FROM APPLICATION		—
16.1	REASONABLY FORESEEABLE MISUSE		P
	No HAZARDS arising from settings not intended and not described in the instructions		P
	Other cases of REASONABLY FORESEEABLE MISUSE addressed by RISK assessment		P
16.2	Ergonomic aspects		N
	Factors giving rise to a HAZARD the RISK assessment is reflecting those aspects:		N
	a) limitation of body dimensions		N
	b) displays and indicators		N
	c) accessibility and conventions of controls		N
	d) arrangement of TERMINALS		N
17	RISK assessment		—
	RISK assessment conducted, if HAZARD might arise and not covered by Clauses 6 to 16		N
	TOLERABLE RISK achieved by iterative documented process covering the following:		N
	a) RISK analysis		N
	Identifies HAZARDS and estimates RISK		N
	b) RISK evaluation		N
	Plan to judge acceptability of resulting RISK level based on the estimated severity and likelihood of a RISK		N
	c) RISK reduction		N
	Initial RISK reduced by counter measures;		N
	Repeated RISK evaluation without new RISKS introduced		N
	RISKS remaining after RISK assessment addressed in instructions to RESPONSIBLE BODY:		N
	Information contained how to mitigate these RISKS		N
	Following principles in methods of RISK reduction applied by manufacturer in given order:		N
	1) RISKS eliminated or reduced as far as possible		N

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Clause	Requirement + Test	Result - Remark	Verdict
	2) Protective measures taken for RISKS that cannot be eliminated		N
	3) User information about residual RISK due to any defect of the protective measures		N
	Indication of particular training is required		N
	Specification of the need for personal protective equipment		N
	Conformity checked by evaluation of the RISK assessment documentation		N
ANNEX F	ROUTINE TESTS		—
	Manufacturer ´s declaration		N

IEC 61010-1			
Clause	Requirement — Test	Result — Remark	Verdict

4.4.2	**TABLE: Summary of SINGLE FAULT CONDITIONS**		**Form A.1**	P
Subclause	Title	Does not apply	Carried out	Comments
4.4.2.1	SINGLE FAULT CONDITIONS not covered by 4.4.2.2 to 4.4.2.14		Yes	see Form A.2
4.4.2.2	PROTECTIVE IMPEDANCE	Yes		
4.4.2.3	PROTECTIVE CONDUCTOR	Yes		see Form A.8
4.4.2.4	Equipment or parts for short-term or intermittent operation	Yes		
4.4.2.5	Motors	Yes		
	– stopped while fully energized	Yes		
	– prevented from starting	Yes		
	– one phase interrupted (multi-phase)	Yes		
4.4.2.6	Capacitors		Yes	
4.4.2.7	MAINS transformers Attach drawing of MAINS transformers showing all protective devices (see Forms A.30 and A.31)		Yes	
4.4.2.8	Outputs		Yes	
4.4.2.9	Equipment for more than one supply	Yes		
4.4.2.10	Cooling – air holes closed – fans stopped – coolant stopped – loss of cooling liquid	Yes Yes Yes Yes Yes		
4.4.2.11	Heating devices – timer overridden – temperature controller overridden	Yes Yes Yes		
4.4.2.12	Insulation between circuits and parts		Yes	
4.4.2.13	Interlocks	Yes		
4.4.2.14	Voltage selectors	Yes		
List below all SINGLE FAULT CONDITIONS not covered by 4.4.2.2 to 4.4.2.14:				
Supplementary information: (see Form A.2 for details of tests)				

IEC 61010-1			
Clause	Requirement — Test	Result — Remark	Verdict

4.4	**TABLE: Testing in SINGLE FAULT CONDITION – Results**			**Form A.2**	P
Test subclause	Fault No.	Fault description	Td 4.4.3 (NOTE)	How was test terminated Comments	Meets 4.4.4
4.4.2.7	Output for built-in power supply	Over load and short circuit	4 h	No hazard	P
4.4.2.12	ZR1	Short circuit	1s	The fuse opened instantly when the fault is applied	P
4.4.2.12	C12	Short circuit	15min	Unit shut down, No hazard.	P

NOTE Td = Test duration in hh:mm:ss
Record dielectric strength test on Form A.14 and temperature tests on Form A.21.
Record in the comments column for each test whether carried out during or after SINGLE FAULT CONDITION.

Supplementary information: 264VAC, 60Hz

IEC 61010-1			
Clause	Requirement — Test	Result — Remark	Verdict

5.1.3c)	**TABLE: MAINS supply**		**Form A.3**	P
	Marked rating..... :	100-240	V	—
	Phase..... :	Single		—
	Frequency .....:	50-60	Hz	—
	Current ..... :	1.0	A	—
	Power ..... :	--	W	—
	Power ..... :	--	VA	—

Test No.	Voltage V	Frequency Hz	Current A	Power in W	Power in VA	Comments
1	100	50	0.563	32.6	--	<+10%
2	100	60	0.568	33.1	--	<+10%
3	240	50	0.255	32.8	--	<+10%
4	240	60	0.263	33.6	--	<+10%

Note – Measurements are only required for marked ratings.

Supplementary information:

IEC 61010-1			
Clause	Requirement — Test	Result — Remark	Verdict

5.3	**TABLE: Durability of markings**	**Form A.4**	P

Marking method (see NOTE)	Agent
1) Adhesive label	A Water
2) Ink printed	B Isopropyl alcohol 70%
3) Laser marked	C (specify agent)
4) Filmcoated (plastic foil control panel)	D (specify agent)
5) Imprinted on plastic (moulded in)	E (specify agent)

NOTE – Where applicable include print method, label material, ink or paint type, fixing method, adhesive and surface to which marking is fixed.

Marking location	Marking method (see above)
Identification (5.1.2)	1)
MAINS supply (5.1.3)	2)
Fuses (5.1.4)	2)
terminals and operating devices (5.1.5.2)	2)
Switches and circuit breakers (5.1.6)	2)
Double/reinforced equipment (5.1.7)	---
Field wiring Terminal boxes (5.1.8)	---
Warning marking (5.2)	---
Battery charging (13.2.2)	1)

Method	Test agent	Remains legible	Label loose	Curled edges	Comments
		Verdict	Verdict	Verdict	
B	5.1.2	P	No	No	
A	13.2.2	P	No	No	

Supplementary information:

IEC 61010-1			
Clause	Requirement — Test	Result — Remark	Verdict

6	**TABLE: Protection against electric shock - Block diagram of system** **Form A.5**	P

Pollution degree..... : 2 Overvoltage category.....: II

Location or description	Insulation type (NOTE 1)	Maximum working voltage (NOTE 2)	CREEPAGE Distance (NOTE 3)				CLEARANCE (NOTE 3)	Test voltage (NOTE 2)	Comments
			PWB mm	CTI	Other mm	CTI	mm	V	
L & N	BI	240V r.m.s.	>2..0	175V	--	--	>2.0	220V r.m.s.	--
Metal enclosure	BI	240V r.m.s.	--	--	>5.0	175V	>2.0	220V r.m.s.	--

NOTE 1 – Type of insulation:
BI = BASIC INSULATION
DI = DOUBLE INSULATION
PI = PROTECTIVE IMPEDANCE
RI = Reinforced INSULATION
SI = Supplementary INSULATION

NOTE 2 - Types of voltage
Peak impulse test voltage (pulse)
r.m.s.
d.c.
peak

NOTE 3 - INSTALLATION CATEGORIES (OVERVOLTAGE CATEGORIES) or POLLUTION DEGREES which differ from these should be shown under "Comments".

Supplementary Information:

IEC 61010-1			
Clause	Requirement — Test	Result — Remark	Verdict

6.2	**TABLE: List of ACCESSIBLE parts**	**Form A.6**	N
6.1.2	Exceptions		—
6.2	Determination of ACCESSIBLE parts		—

Item	Description	Determination method (NOTE 5)	Exception under 6.1.2 (NOTE 4)

NOTE 1 – Test fingers and pins are to be applied without force unless a force is specified (see 6.2.2)

NOTE 2 – Special consideration should be given to inadequate insulation and high voltage parts (see 6.2)

NOTE 3 – Parts are considered to be ACCESSIBLE if they could be touched in the absence of any covering which is not considered to provide suitable insulation (see 6.4).

NOTE 4 – Capacitor test may be required (see Form A.7).

NOTE 5 – The determination methods are:
V = visual; R = rigid test finger; J = jointed test finger; P3 = pin 3 mm diameter; P4 = pin 4 mm diameter.

Supplementary information:

IEC 61010-1			
Clause	Requirement — Test	Result — Remark	Verdict

6	**TABLE: Values in NORMAL CONDITION**	**Form A.7**	N
6.1.2	Exceptions	11.2 Cleaning and decontamination	—
6.3.1	Values in NORMAL CONDITION (see NOTE 1)	11.3 Spillage	—
6.6.2	Terminals for external circuit	11.4 Overflow	—
6.10.3	Plugs and connections		—

Item	Voltage			Current				Capacitance		10 s / 5 s test (NOTE)			Comments
(see Form A.6)	V r.m.s.	V peak	V d.c.	Test circuit A1/A2/A3	mA r.m.s.	mA peak	mA d.c.	μC	mJ	V	μC	mJ	

NOTE – A 10 s test is specified in 6.1.2 a) b). A 5 s test is specified in 6.10.3. The capacitance level versus voltage below the limits given from figure 3 of IEC 61010-1.

Supplementary information:

IEC 61010-1			
Clause	Requirement — Test	Result — Remark	Verdict

6.3.2	**TABLE: Values in SINGLE FAULT CONDITION**										**Form A.8**	P
Item	Subclause and	Voltage			Transient (see NOTE)		Current				Capacitance	
(see Form A.6)	fault No. (see Form A.2)	V r.m.s.	V peak	V d.c.	V	s	Test circuit A1/A2/A3	mA r.m.s.	mA peak	mA d.c.	µF (see NOTE)	Comments
--	1	240	340	--	--	--	--	--	--	--	--	--
--	2	240	340	--	--	--	--	--	--	--	--	--
--	3	240	340	--	--	--	--	--	--	--	--	--
--	4	240	340	--	--	--	--	--	--	--	--	--
NOTE – Transient voltages must be below the limits given from Figure 2 and the capacitance below the limits from figure 3 of IEC 61010-1.												
Supplementary information:												

IEC 61010-1			
Clause	Requirement — Test	Result — Remark	Verdict

6.5.2.2	**TABLE: Cross-sectional area of bonding conductors**	**Form A.9**	N
CONDUCTOR LOCATION	CROSS-SECTIONAL AREA mm²		VERDICT

6.5.2.3	**TABLE: Tighting torque test**		
Conductor location	Size of screw	Tighting torque Nm	Verdict

Supplementary information:

IEC 61010-1			
Clause	Requirement — Test	Result — Remark	Verdict

6.5.2.4	TABLE: Bonding impedance of plug connected equipment Form A.10			P
ACCESSIBLE part under test	Test current A	Voltage attained after 1 min V (NOTE 2)	Calculated resistance (Maximum 0,1 or 0,2 Ω) Ω (NOTE 1)	Verdict
Earthed pin of the appliance inlet	25	0.1	0.07	P

NOTE 1 – For none-detachable power cord the impedance between protective conductor plug pin of MAINS cord and each ACCESSIBLE part shall not exceed 0,2 Ohm.

Supplementary information:

6.5.2.5	TABLE: Bonding impedance of permanently connected equipment		N
ACCESSIBLE part under test	Test current A	Voltage attained after 1 min (maximum 10 V) V	Verdict

Supplementary information:

IEC 61010-1			
Clause	Requirement — Test	Result — Remark	Verdict

6.5.2.6	**TABLE: Transformer PROTECIVE BONDING screen** **Form A.11**			N
ACCESSIBLE part under test	Test current (see NOTE) A	Voltage attained after 1 min (maximum 10 V) V	Calculated resistance (maximum 0,1 Ω) Ω	Verdict
NOTE – Test current must be twice the value of the overcurrent protection means of the winding. Test is specified in 6.5.2.6 a) or b).				
Supplementary information:				

IEC 61010-1			
Clause	Requirement — Test	Result — Remark	Verdict

6.5.4	**TABLE: protective impedance**							**Form A.12**	N
A single component									
Component	Location	Measured		Calculated	Rated		Verdict	Comments	
		Working voltage V	Current A	Power dissipation W	Working voltage V	Power dissipation W			

A combination of components		
Component	Location	Comments

NOTE – A PROTECTIVE IMPEDANCE shall not be a single electronic device that employs electron conduction in a vacuum, gas or semiconductor.

Supplementary information:

6.5.6	**TABLE: Current- or voltage-limiting device**							N
Component	Location	Measured		Rated		Verdict	Comments	
		Working voltage V	Current A	Working voltage V	Current A			

Supplementary information:

IEC 61010-1			
Clause	Requirement — Test	Result — Remark	Verdict

6.7	**TABLE: CLEARANCES and CREEPAGE distances**		**Form A.13**	P
6.4.2	ENCLOSURES and protective barriers	8	Mechanical resistance to shock and impact	—
6.4.4	Impedance	9.6.1	Overcurrent protection basic insulation between MAINS parts	—
6.5.4	Protective impedance	10.5.1	Integrity of CLEARANCES and CREEPAGE distances	—
6.5.6	Current- or voltage-limiting device			—

Location (see Form A.5)	Measured (initial – 6.7)		Verdict	Mechanical tests (note)					Test at max.	Measured after test (if required)		Verdict	Comments
	CREEPAGE DISTANCE	CLEARANCE		Applied force	Rigidity (8.2)		Drop (8.3)		RATED ambient	CREEPAGE DISTANCE	CLEARANCE		
	mm	mm		N	Static (8.2.1)	Impact (8.2.2)	Normal (8.3.1)	Hand-held/ Plug-in	(10.5.1)	mm	mm		
L & N	>2.0	>2	P	--	--	--	--	--	--	--	--	--	--
Metal enclosure	>5.0	>2	P	30	P	5J	100 mm	--	75	>5.0	>2	--	--

NOTE – Refer to Form A.14 for dielectric strength tests following the above tests.

Supplementary information:

IEC 61010-1			
Clause	Requirement — Test	Result — Remark	Verdict

6.8	**TABLE: Dielectric strength tests**	**Form A.14**	P
4.4.4.1 b)	Conformity after application of SINGLE FAULT CONDITIONS[1]		P
6.4	Primary means of protection[2]		P
6.6	Connections to external circuits		P
6.7.	Insulation requirements[2] (see Annex K)		P
6.10.2	Fitting of non-detachable MAINS supply cords[1]		N
9.2 a) 2)	Eliminating or reducing the sources of ignition within the equipment		N
9.4 c)	Limited-energy circuit		N
9.6.1	Overcurrent protection basic insulation between MAINS - parts		N
[1] Record the fault, test or treatment applied before the dielectric strength test. [2] Humidity preconditioning required.			
	Test site altitude.....:		—
	Test voltage correction factor (see Table 10)..... :		—

Location or references from Forms A.2 and A.5	Clause or sub-clause	Humidity Yes/No	Working voltage V	Test voltage r.m.s./peak/d.c V	Comments	Verdict
L and N	--	Yes	240	1500 Vr.m.s.	--	P
L/N and metal enclosure	--	Yes	240	1500 Vr.m.s.	--	P

Supplementary information:

IEC 61010-1			
Clause	Requirement — Test	Result — Remark	Verdict

6.10.2	TABLE: Cord anchorage				Form A.15	N
Location	Mass kg	Pull N	Verdict	Torque Nm	Verdict	Comment
Dielectric strength test for 1 min. (6.8.3.1).....:			V r.m.s.			
Supplementary information:						

IEC 61010-1			
Clause	Requirement — Test	Result — Remark	Verdict

7.	**TABLE: Protection against mechanical HAZARDS**	**Form A.16**	P
7.3.4	Limitation of force and pressure		—
7.3.5	Gap limitations between moving parts		—

	Clause 7.3.4		Clause 7.3.5.1								Clause 7.3.5.2				
	Continuous	Temporary	Minimum gaps (mm)								Maximum gaps (mm)				
Part / Location	Contact présure max. 50 N /cm² @ max. 150 N	max. 250 N / 3 cm² @ max. 0,75 s	Torso 500	Head 300	Leg 180	Foot 120	Toes 50	Arm 120	Hand 100	Finger 25	Head 120	Foot 35	Finger 4	Verdict	Comments
Enclosure	150N	250N	--	--	--	--	--	--	--	--	--	--	--	--	--

Supplementary information:

IEC 61010-1			
Clause	Requirement — Test	Result — Remark	Verdict

9	**TABLE: Protection against the spread of fire**		**Form A.17**	N
Item	Source of HAZARD or area of the equipment considered (circuit, component, liquid etc.)	Protection Method (9a, 9b or 9c)	Protection details	Verdict
1				
Supplementary information:				

IEC 61010-1			
Clause	Requirement — Test	Result — Remark	Verdict

9.3.2	**TABLE: Constructional requirements**	**Form A.18**	N
14.7	Printed circuit boards	V-0	N

Material tested..... :		—
Generic name..... :		—
Material manufacturer..... :		—
Type..... :		—
Colour..... :		—
Conditioning details..... :		—

		Sample 1	Sample 2	Sample 3
Thickness of specimen	mm			
Duration of flaming after first Application	s			
Duration of flaming plus glowing After second application	s			
Specimen burns to holding clamp	Yes/No			
Cotton ignited	Yes/No			
Sample result	Pass/Fail			

Supplementary information:

IEC 61010-1			
Clause	Requirement — Test	Result — Remark	Verdict

9.4	**TABLE: Limited-energy circuit**					**Form A.19**	N
Item	9.4 a)	9.4 b) Current and power limitation			9.4 c)	Decision	
or Location (see Form A.17)	Maximum potential in circuit voltage r.m.s./d.c. V	Maximum available current A	Maximum available power VA	Overload protection after 120 s A	Circuit separation	Yes/No	Comments
Supplementary information:							

IEC 61010-1			
Clause	Requirement — Test	Result — Remark	Verdict

9.5	TABLE: Requirements for equipment containing or using flammable liquids		Form A.20	N
Type of liquid	9.5 Flammable liquids			Verdict
	b) Quantity	c) Containment		
Supplementary information:				

IEC 61010-1			
Clause	Requirement — Test	Result — Remark	Verdict

10.	**TABLE : Temperature Measurements** **Form A.21A**	P
10.1	Surface temperature limits - NORMAL CONDITION and / or SINGLE FAULT CONDITION	P
10.2	Temperature of windings- NORMAL CONDITION and / or SINGLE FAULT CONDITION	P
10.3	Other temperature measurements	P

Operating conditions:	The equipment operated at the maximum speed until steady state established.		
Frequency..... :	50 Hz	Test room ambient temperature (ta).... :	25.0 °C
Voltage.....:	240 V	Test duration.....:	2 h 30 min

Part / Location	t_m °C	t_c °C	t_{max} °C	Verdict	Comments
Appliance inlet	53.6		70	P	--
Switch ambient	32.6		55	P	--
ZR1	62.5		85	P	--
X-cap.	54.1		100	P	--
PCB	75.6		130	P	--
Main enclosure, outside	41.5		55	P	--
Internal wire	46.9		80	P	--
Test floor	38.3		85	P	--

NOTE 1 - t_m = measured temperature

t_c = t_m corrected (t_m–t_a+ **40 °C** or max. RATED ambient)

t_{max} = maximum permitted temperature

NOTE 2 - see also 14.1 with reference to component operating conditions

NOTE 3 - Record values for NORMAL CONDITION and / or SINGLE FAULT CONDITION in this Form use additional form if necessary

NOTE 4 - see Form A.21B for details of winding temperature measurements

Supplementary information:

IEC 61010-1			
Clause	Requirement — Test	Result — Remark	Verdict

10.2	**TABLE: Temperature of windings** **Form A.21B** **Resistance method Temperature Measurements**	N
4.4.2.7	MAINS transformers	N
14.2.1	Motor temperatures	N

Operating conditions.....:	The equipment operated at the maximum speed until steady state established.		
Frequency..... :	Hz	Test room ambient temperature (ta1/ta2).....:	/ °C (initial / final)
Voltage.....:	V	Test duration.....:	h min

Part / Designation	Rcold Ω	Rwarm Ω	Current A	tr K	tc °C	tmax °C	Verdict	Comments
								--

NOTE 1- R_{cold} = initial resistance R_{warm} = final resistance

t_r = temperature rise t_c = t_r corrected (t_c= t_r - { t_{a2} - t_{a1}} + [40 °C or max RATED ambient])

t_{max} = maximum permitted temperature

NOTE 2 - Indicate insulation class (IEC 60085) under comments (optional)

NOTE 3 - Record values for NORMAL CONDITION and / or SINGLE FAULT CONDITION in this Form use additional form if necessary

Supplementary information:

IEC 61010-1			
Clause	Requirement — Test	Result — Remark	Verdict

10.5.2	**TABLE: Resistance to heat of non-metallic ENCLOSURES**			**Form A.22**	N
	Test method used..... :				—
	Non operative treatment..... :				N
	Empty ENCLOSURE..... :				N
	Operative treatment..... :				N
	Temperature during tests..... :				—
	ENCLOSURE samples tested were..... :	meet the criteria			—

Description	Material	Comments	Verdict
Main enclosure	ABS	meet the criteria	P

	Dielectric strength test (6.8)..... :	3000	V	r.m.s./~~peak/d.c.~~	P

NOTE – Within 10 minutes of the end of treatment suitable tests in acc. to 8.2 and 8.3 must be conducted and pass criteria of 8.1.

Supplementary information:

IEC 61010-1			
Clause	Requirement — Test	Result — Remark	Verdict

10.5.3	**TABLE: Insulating Materials**	**Form A.23**	N
10.5.3 1)	Ballpressure test		N
	Max. allowed impression diameter.....:	2 mm	—

Part	Test temperature °C	Impression Diameter (mm)	Verdict

Supplementary information:

10.5.3 2)	Vicat softening test (ISO 306)	N

Part	Vicat softening temperature °C	Thickness of sample (mm)	Verdict

Supplementary information:

IEC 61010-1			
Clause	Requirement — Test	Result — Remark	Verdict

8	**TABLE: Mechanical resistance to shock and impact**	**Form A.24**	N
11	**Protection against HAZARDS from fluids**		N

Voltage tests can be carried out once after performing the tests of clause **8** and clause **11**. However, if voltage tests are carried out separately after each set of tests, two forms can be used.

	Clause 8 tests				Clause 11 tests							
Location (see form A.5)	Static (8.2.1) 30 N	Impact (8.2.2)	Normal (8.3.1)	Handheld Plug-in	Cleaning (11.2)	Spillage (11.3)	Overflow (11.4)	IEC 60529 (11.6)	Working voltage V	Test voltage V	Verdict	Comments

NOTE – Use r.m.s., d.c. or peak to indicate the used test voltage.

Supplementary information:

IEC 61010-1			
Clause	Requirement — Test	Result — Remark	Verdict

11.7.2	TABLE: Leakage and rupture at high pressure				Form A.25	N
Part	Maximum permissible working pressure Mpa	Test pressure MPa	Leakage Yes / No	Deformation Yes / No	Burst Yes / No	Comments

NOTE – see also Annex G with requirements for USA and Canada.

Supplementary information:

11.7.3	Leakage from low-pressure parts			N
Part	Test pressure Mpa	Leakage Yes / No	Comments	

Supplementary information:

IEC 61010-1			
Clause	Requirement — Test	Result — Remark	Verdict

12.2.1	**TABLE: Ionizing radiation** **Form A 26**	N
12.2.1.2	Equipment intended to emit radiation	

Locations tested	Measured values μSv/h	Verdict	Comments

Supplementary information:

12.2.1.3	Equipment not intended to emit radiation	N
	Max. allowed effective dose rate at 100 mm……: 1 μSv/h	—

Locations tested	Measured values μSv/h	Verdict	Comments

Supplementary information:

IEC 61010-1			
Clause	Requirement — Test	Result — Remark	Verdict

12.5.1	**TABLE: Sound level**	**Form A.27**	N

Locations tested	Measured values dBA	Calculated maximum sound pressure level
At operator's normal position and at bystanders' positions		
a)		
b)		
c)		
d)		
e)		
f)		

Supplementary information:

12.5.2	Ultrasonic pressure	N

Locations tested	Measured values		Comments
	dB	kHz	
At operator's normal position			
At 1 m from the ENCLOSURE			
a)			
b)			
c)			
d)			
e)			

NOTE – No limit is specified at present, but a limit of 110 dB above the reference pressure value of 20 μPa is under consideration for applicable frequencies between 20 kHz and 100 kHz.

Supplementary information:

IEC 61010-1			
Clause	Requirement — Test	Result — Remark	Verdict

13.2.2	**TABLE: Batteries**	**Form A.28**	N
	Battery load and charging circuit diagram:		
	Battery type.....:		—
	Battery manufacturer/model/catalogue No.....:		—
	Battery ratings.....:		—
	Reverse polarity instalment test		

Single component failures	Verdict	
Component	Open circuit	Short circuit

Supplementary information:

IEC 61010-1			
Clause	Requirement — Test	Result — Remark	Verdict

14.3	**TABLE: Overtemperature protection devices**	**Form A.29**	N

Reliability test

Component	Type (NOTE)	Verdict	Comments

NOTE:
NSR = non-self-resetting (10 times)
NR = non-resetting (1 time)
SR = self-resetting (200 times)

Supplementary information:

IEC 61010-1			
Clause	Requirement — Test	Result — Remark	Verdict

4.4.2.7	**TABLE: MAINS transformer**	**Form A.30**	N
4.4.2.7.2	Short circuit		N
14.6	MAINS transformers tested outside equipment		N
Type.....:			—
Manufacturer.....:			—
Test in equipment			N
Test on bench			N
Test repeated inside equipment (see 14.6)			N
Optional – Insulation class (IEC 60085) of the lowest rated winding :			—

Winding identification				
Type of Protector for winding (Note 1)				
Elapsed time				
Current, A primary				
secondary				
Winding temperature, °C primary				
(see Note 2) secondary				
Tissue paper / cheesecloth OK ? (Pass / Fail)				
Voltage tests (see Note 3)				
Primary to secondary _____ V ____				
Primary to core _____ V ____				
Secondary to secondary _____ V ____				
Secondary to core _____ V ____				
Verdict				

Note 1: Primary fuse - PF / ( ) A
Secondary fuse - SF / ( ) A
Overtemperature protection - OP / ( ) °C
Impedance protection - Z

Note 2: Indicate method of measurement TC = with thermocouple
R = resistance method
If resistance method is used, record resistance in cold and warm condition in FormA.20B!

Note 3: Record the voltage applied and the type of voltage (r.m.s. / d.c. / peak) and for results use NB = no breakdown or B = breakdown

Supplementary information:

IEC 61010-1			
Clause	Requirement — Test	Result — Remark	Verdict

4.4.2.7	**TABLE: MAINS transformer**	**Form A.31**	N
4.4.2.7.3	Overload tests (for MAINS transformers)		N
14.6	MAINS transformers tested outside equipment		N
Type..... :			—
Manufacturer..... :			—
Test in equipment			
Test on bench			
Test repeated inside equipment (see 14.6)			
Optional – Insulation class (IEC 60085) of the lowest rated winding :			—

Winding identification				
Type of Protector for winding (Note 1)				
Elapsed time				
Current, A primary				
secondary				
Winding temperature, °C primary				
(see Note 2) secondary				
Tissue paper / cheesecloth OK ? (Pass / Fail)				
Voltage tests (see Note 3)				
Primary to secondary _____ V ____				
Primary to core _____ V ____				
Secondary to secondary _____ V ____				
Secondary to core _____ V ____				
Verdict				

Note 1:	Primary fuse	- PF / ( ) A
	Secondary fuse	- SF / ( ) A
	Overtemperature protection	- OP / ( ) °C
	Impedance protection	- Z
Note 2:	Indicate method of measurement	TC = with thermocouple
		R = resistance method
	If resistance method is used, record resistance in cold and warm condition in FormA.20B!	
Note 3:	Record the voltage applied and the type of voltage (r.m.s. / d.c. / peak) and for	
	results use NB = no breakdown or B = breakdown	

Supplementary information:

IEC 61010-1			
Clause	Requirement — Test	Result — Remark	Verdict

14.8	**TABLE: Transient overvoltage limiting devices**								**Form A.32**	N
Component / Designation	Overvoltage Category	MAINS voltage V rms	Test voltage V	t_m °C	t_c °C	t_{max} °C	Rupture Yes / No	Circuit breaker tripped	Verdict	Comments
Test room ambient temperature …..:		°C								

NOTE - t_m = measured temperature
t_c = t_m corrected (t_m–t_a+ **40 °C** or max. RATED ambient)
t_{max} = maximum permitted temperature
Conformity is checked by applying 5 positive and 5 negative impulses with the applicable impulse withstand voltage, spaced up to 1 min apart, from a hybrid impulse generator (see IEC 61180-1).

Supplementary information:

IEC 61010-1			
Clause	Requirement – Test	Result — Remark	Verdict

Annex H	**TABLE: Qualification of conformal coating for**	**Addition to Form A.xx**	N
	protection against pollution		

Technical properties		
Manufacturer		—
Type		—
Meet requirements of ANSI / UL 746E	[yes / no]	
Manufacturer declaration of coating material	[yes / no]	
Operating temperature of coating	[ ] °C	
Comparative tracking index (CTI)	[ ]	
Insulation resistance	[ ] Ω	
Dielectric strength	[ ] V	
UV resistance (if required)	[yes / no]	
Flammability rating		
Preparation of the test specimens conducted	[yes / no]	

Item	Test conditioning	Parameter	Td	Samples						Verdict	Comments
			h	1	2	3	4	5	6		
1	Scratch resistance										
	Visual inspection										
2	Cold		24								
3	Dry heat		48								
4	Rapid temp. change										
5	Damp heat		24								
6	Adhesion of coading	5 N									
	Visual inspection										
7	Humidity		48								
8	Insulation resistance	>= 100 Ω									
	Visual inspection										

NOTE Td = Test duration time

Supplementary information:

IEC 61010-1			
Clause	Requirement – Test	Result — Remark	Verdict

6.7.2.2.2	**TABLE: Reliability of potted components**	**Addition to Form A.14**	N

Temperature Cycling Test	
Manufacturer.....:	
Type.....:	
Construction.....:	
Potting compound.....:	
CREEPAGE distances measured.....:	
CLEARANCES measured.....:	
Thickness through insulation.....:	
Adhesive test Pass/Fail.....:	
Test temperature T °C.....:	

Cycles at U= AC 500 V				Leakage current (500 V) mA			
Number of cycles	Date			68 h / 125 °C	1 h / 25 °C	2 h / 0 °C	1 h / 25 °C
1. Cycle from		to					
2. Cycle from		to					
3. Cycle from		to					
4. Cycle from		to					
5. Cycle from		to					
6. Cycle from		to					
7. Cycle from		to					
8. Cycle from		to					
9. Cycle from		to					
10. Cycle from		to					

After Cycling Test :		
Humidity conditioning	48 h	
Requirements for dielectric strength (s. insulation diagram)	Test voltage V r.m.s	Verdict
Basic insulation _____ V r.m.s.		
Additional insulation _____ V r.m.s.		
Reinforced insulation _____ V r.m.s.		
Supplementary information:		

IEC 61010-1			
Clause	Requirement — Test	Result — Remark	Verdict

6.	**TABLE: WORKING VOLTAGE of Switch Mode Power Supply**							**Addition to Form A.5**	N
Location / Measuring track	Insulation (Form A.5)	RMS voltage V	Peak voltage V	Required cl mm	Measured cl mm	Required cp mm	Measured cp mm	Verdict	Comments
Input supply voltage…….:		V		Hz					
Supplementary information:									

Photo documentation

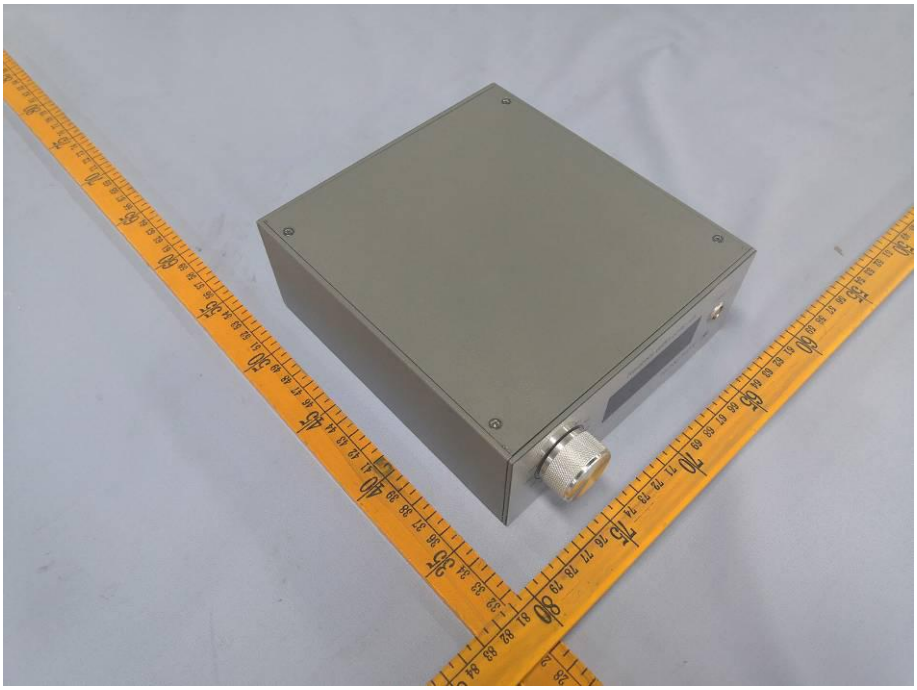


Photo documentation

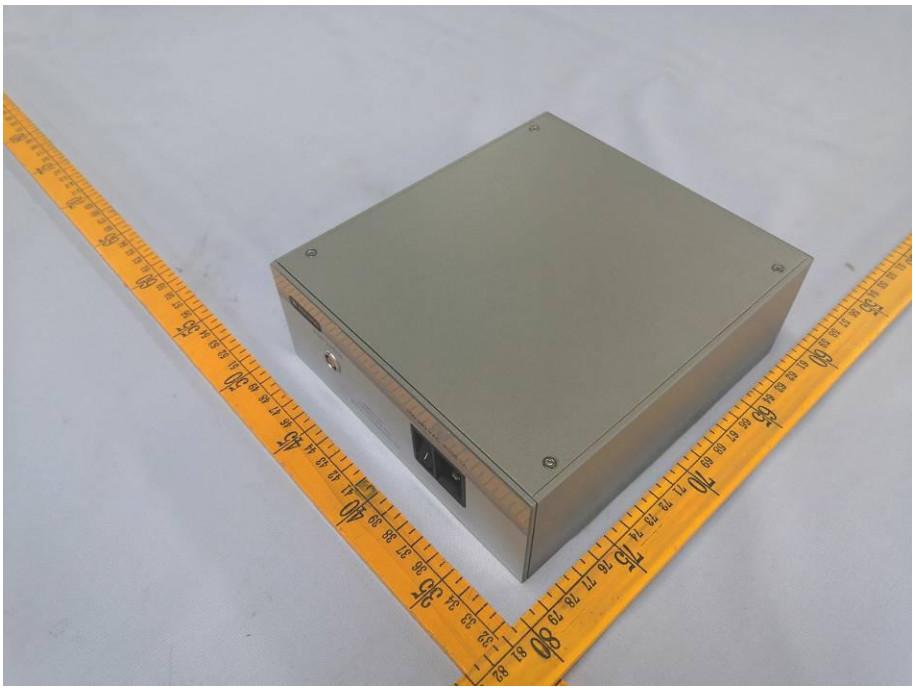
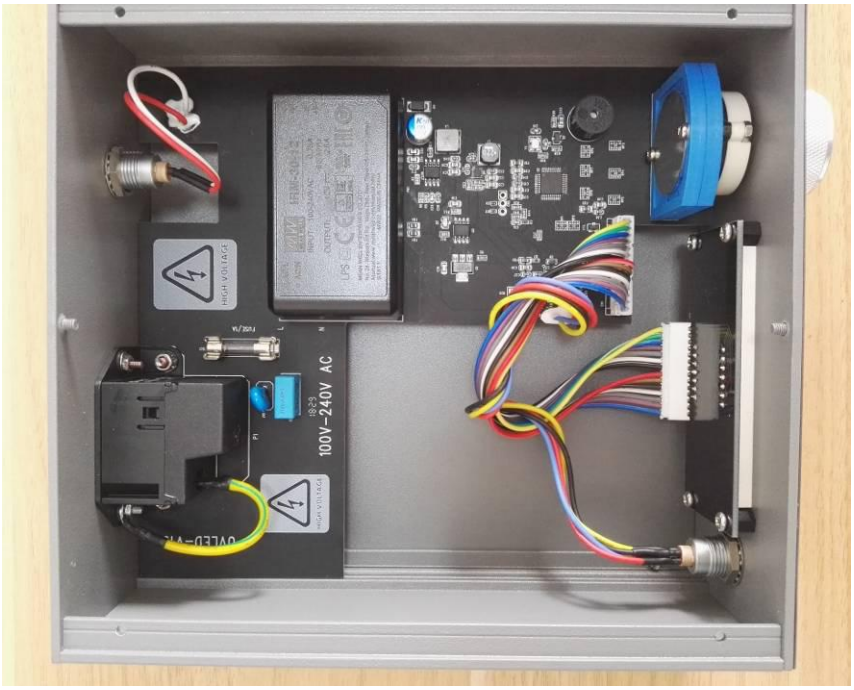
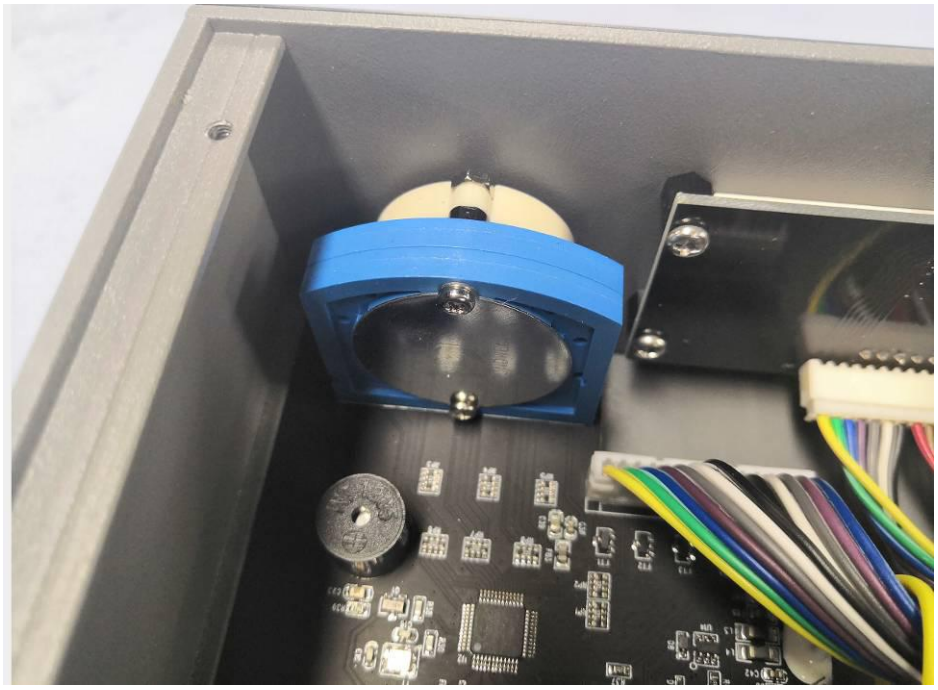


Photo documentation





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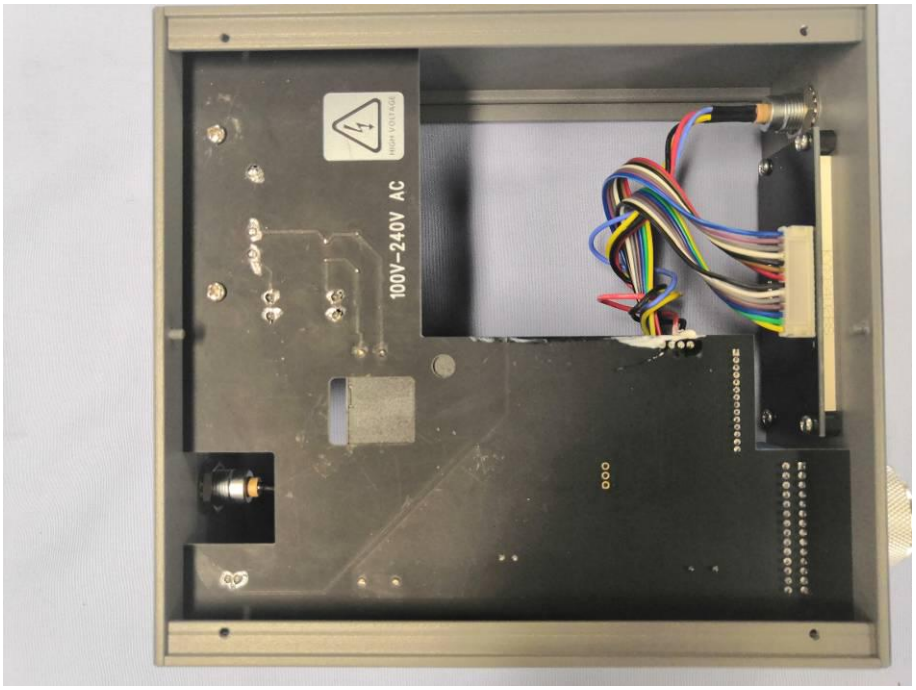

----------End of the report----------